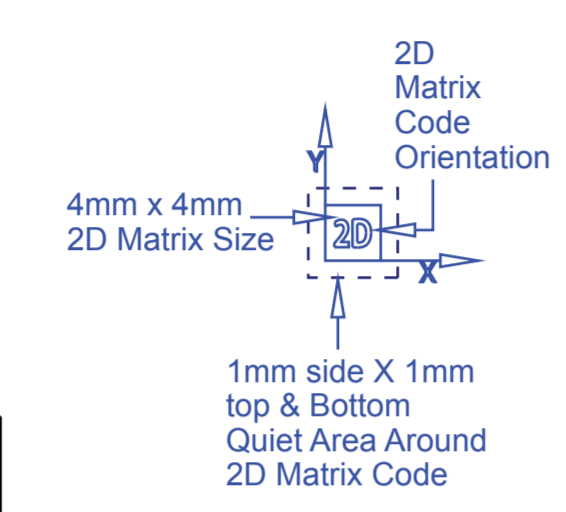


1) Please contact PPM or Tech Packaging for what color date code area should be.
 2) UPC codes for the USA are 80% and can be truncated no more than 50%,
 UPC codes for Canada are 85% with no truncation.

Other regions are responsible for UPC when supplying artwork.
 must meet the regions UPC requirements.
 Questions: Call the region's technical packaging representative.



COMMENTS	2DDM AND GCAS code MUST be included in the final design	TD does NOT lock position of GCAS code; location will depend on the final design	TD DOES lock position of the 2DDM	
LOCATION	2DDM FFU REQUIREMENTS		GCAS FFU REQUIREMENTS	
SIZING & DETAILS	- Place in location denoted on the drawing		- Preferred position is denoted on the drawing. If the preferred location cannot be utilized due to design constraints, then a consistent alternative position is requested.	
	- Must be present in the final design		- Must be present in the final design	
	2DDM minimum size	4mm x 4mm	Font style	Arial
	Quiet zone minimum	1mm quiet area around the entire 2DDM	Font size minimum	6pt (1.5mm height x 1.0mm width)
COLOR	Total size minimum	6mm x 6mm	Font spacing minimum	1/4 character = 0.375mm gap between digits
	2DDM code orientation	With the X and Y axis	Font stroke minimum	10% character height = 0.15mm
	2DDM solid blocks	Must sit along the X and Y axis	Font scale	Horizontal/vertical must be 0
			Quiet zone minimum	1.16mm quiet area around the GCAS (allows for 1/2 character clear space [0.75mm]) and maximum color-to-color registration [0.016in=0.41mm])
CONTENT	- 2DDM only to contain the 8 digit GCAS/IPMS with no spaces		- GCAS to contain the 8 digit GCAS/IPMS with no spaces	
CODE DATE BOX REQUIREMENTS	- LASER CODE DATE		- Code date box must be dark color over light color ink or white substrate, with varnish	
	- INK JET CODE DATE		- Code date box must have no ink, no copy, and no varnish	

P&G RESTRICTED

ILLUSTRATION GCAS #: MPMP-00126676

DESCRIPTION: CARTON SHAKE IT UP 3x15GRAM REFILL

INFORMATON: A-0028383

DATE: 29-NOV-2020 SUPERSEDES: NEW

DRAWN BY: Trident

UNITS: mm/IN SIDE SHOWN: Outside

ArtiosCAD Standard: PG_MASTER_TITLE_BLOCK.ARD

REVISION HISTORY:
 v .001 – Initial Construction.

LEGEND				
CUT LINE	CREASE/FOLD LINE	PERFORATION	GLUE ASSIST	PARTIAL CUT/SLIT SCORE
COPY AREA	COPY FREE	BLEED	EMBOSS/DEBOSS	COATING
Print Area (Background Color) No TEXT / No Brand Marking Ink, with Varnish or Coating	Non-Print Area No TEXT, No Brand Marking No Ink, No Varnish, No Coating	Print Area (Background Color) No TEXT / No Brand Marking Ink, No Varnish, No Coating	Non-Print Area No TEXT / No Brand Marking No Ink, with Varnish or Coating	Glue Pattern / Panel No Ink, No Varnish, No Coating

OUTSIDE
GRAIN

CONFIDENTIAL PROPERTY OF PROCTER & GAMBLE
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P&G RESTRICTED

COPY IN CONTEXT

POA No: 00305127 Pantone/LIVE Dept: P&G/PPM: 9000000 Print Process: T11
 Project No: N/A
 POA Description: SHAKE IT UP MIX SCENT 1.5oz/3x15g RFL

Add Description: N/A
 Date: 14/10/2021
 Supplier: Trident Cincinnati
 Supplier Ref: TR201382 C 50

EQUIV COLORS REPRESENTATION: Colors represented with a diagonal have been modified to aid PDF approval.

COUNTRIES & LANGUAGES

Country: PUERTO RICO/UNITED STATES
 Language: English - United States