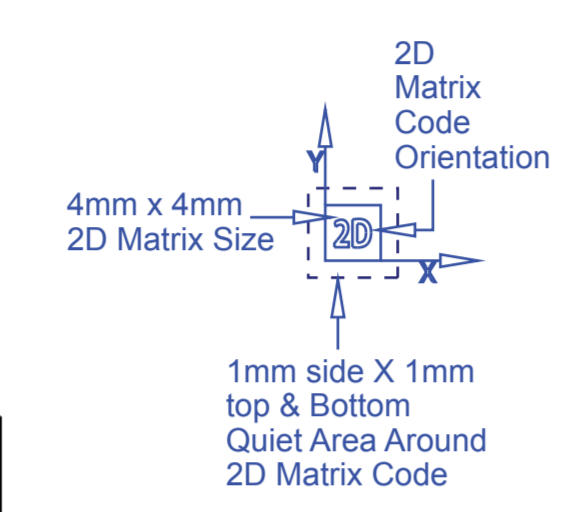


1) Please contact PPM or Tech Packaging for what color date code area should be.
 2) UPC codes for the USA are 80% and can be truncated no more than 50%,
 UPC codes for Canada are 85% with no truncation.

Other regions are responsible for UPC when supplying artwork.
 must meet the regions UPC requirements.
 Questions: Call the region's technical packaging representative.



COMMENTS	2DDM AND GCAS code MUST be included in the final design	TD does NOT lock position of GCAS code; location will depend on the final design	TD DOES lock position of the 2DDM
LOCATION	2DDM FFU REQUIREMENTS		GCAS FFU REQUIREMENTS
SIZING & DETAILS	2DDM minimum size	4mm x 4mm	Font style
	Quiet zone minimum	1mm quiet area around the entire 2DDM	Font size minimum
	Total size minimum	6mm x 6mm	Font spacing minimum
	2DDM code orientation	With the X and Y axis	Font stroke minimum
COLOR	2DDM solid blocks	Must sit along the X and Y axis	Font scale
	Quiet zone minimum	1.16mm quiet area around the GCAS (allows for 1/2 character clear space [0.75mm]) and maximum color-to-color registration [0.016in=0.41mm])	Quiet zone minimum
CONTENT	- 2DDM only to contain the 8 digit GCAS/IPMS with no spaces		- GCAS to contain the 8 digit GCAS/IPMS with no spaces
CODE DATE BOX REQUIREMENTS	- LASER CODE DATE		- Code date box must be dark color over light color ink or white substrate, with varnish
	- INK JET CODE DATE		- Code date box must have no ink, no copy, and no varnish

P&G RESTRICTED

ILLUSTRATION GCAS #: MPMP-00126676

DESCRIPTION: CARTON SHAKE IT UP 3x15GRAM REFILL

INFORMATON: A-0028383

DATE: 29-NOV-2020 **SUPERSEDES: NEW**

DRAWN BY: Trident

UNITS: mm/IN **SIDE SHOWN: Outside**

ArtiosCAD Standard: PG_MASTER_TITLE_BLOCK.ARD

REVISION HISTORY:
 v .001 – Initial Construction.

LEGEND				
CUT LINE	CREASE/FOLD LINE	PERFORATION	GLUE ASSIST	PARTIAL CUT/SLIT SCORE
COPY AREA	COPY FREE	BLEED	EMBOSS/DEBOSS	COATING
Print Area TEXT / Brand Marking Ink, with Varnish or Coating	Non-Print Area No TEXT, No Brand Marking No Ink, No Varnish, No Coating	Print Area (Background Color) No TEXT / No Brand Marking Ink, with Varnish or Coating	Print Area (Background Color) No TEXT / No Brand Marking Ink, No Varnish, No Coating	Glue Pattern / Panel No Ink, No Varnish, No Coating

OUTSIDE
 GRAIN

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COPY IN CONTEXT		COUNTRIES & LANGUAGES	
P&G No: 0030494	Project No: 3000401	Project No: N/A	Date: 14/10/2021
PA Description: SHAKE IT UP MANGO COCONUT 1.5oz/3x15g RFL	Supplier: Trident Cincinnati	Supplier Ref: TR283377 C 50	
EQUIV COLORS REPRESENTATION:	Languages: English - United States		